

Mintepox® PU Crete MD

PRODUCT DATA SHEET

PRODUCT DESCRIPTION

Mintepox PU Crete MD is a heavy duty flow applied polyurethane floor topping for use on concrete and polymer modified cementitious screeds. It is designed with the highest order of durability impact, abrasion and chemical resistance.

USES

Its easy to clean, smooth, matt finish makes the product ideal for environments such as food, beverage, engineering and chemical industries.

ADVANTAGES

- Flow applied Rapid installation
- High chemical resistance
- Non-tainting and non-dusting
- Seamless
- High abrasion resistance
- Easy to clean

TECHNICAL INFORMATION

Composition	A+B+C (epoxy + hardener + agregate)	
Appearance	A Liquid – B Liquid – C Aggregates	
Colour	Range of standard colours	
Shelf Life	12 Months for resin and hardener	(6 months for aggregates)
Storage Conditions	12 months between +10°C and 35 °C	
Packaging	25,85 kg	
Thickness	<u>4-6 mm</u>	



APPLICATION INFORMATION

Atmospheric Humidity Pot Life Curing Time for Light Traffic Full Curing Time (Shore Hardness)

Must be < 90%</th> 15 Min (At 20°C) 12 Hours At 20°C 7 Days

STRENGTHS

Tensile Adhesion Strength	>1,5 (MPa) (N/mm²)	
Abrasion Strength	A.R. 0,5	
Shore D Hardness	75 (DIN 53505) (ASTM D 2240)	
Chemical Strength	Strong against mineral oils, soda, salt, acids.	
Slip Resistance	Dry >60	
Temperature Resistance	Up to 60°C when applied at 3mm thickness	

SURFACE PREPARATION

The substrate must be sound, structurally stable, clean, dry and free of all contaminants such as dirt, oil, grease, cement laitance, wax, varnish, old adhesive residue, paint coatings which could affect adhesion. All dust, loose material must be completely removed from all substrate types before the application, preferably by vacuum extraction equipment. All cracks and voids must be filled. Maximum moisture should be 4%. Shiny and glazed surfaces should be grinded to help a better adhesion.

APPLICATION

The three components must be 15 to 25C. Pre-mix the coloured resin first. Add the hardener and mix for 1-2 minutes. Add aggregates in stages and mix for a minimum of 3 minutes Apply the mixture onto primed surface using a steel float then deaerate with a spiked roller in 3 minutes maximum. The cured product should be protected from damp, water and condensation for 4 days.

CLEANING OF TOOLS

Clean all tools with thinner or other industrial cleaners right after use. Cured material can only be removed mechanically.

CONSUMPTION

According to the absorbance of the surface consumption varies around 7,6 kg/m² at 4mm and 11,4 kg/m² at 6mm.





WARNINGS

Different batches may have colour variations. Better to use them in separate areas.

There should be a proper ventilation and medical precautions on the site as the material may exhale poisonous gas until the end of curing process. (\$ 38–23)

Don't leave the package cover open. (S 7)

Don't leave under the direct sunlight. (\$ 3/15)

Keep where the children cannot reach (S 2)

Eyes and skin should be protected during all kinds of works with chemical materials. (S 24/25)

Please ask us about any issues which are not mentioned on this data sheet. Otherwise the manufacturer can't be held responsible.